

Work Order ID 63475

Wednesday, November 03, 2010 10:02:45 A



Page 1

Item ID: D2126-0903

Accept



Setup Start



Revision ID:

Stop



Item Name: Seal

Start Date: 11/2/2010 Start Qty: 5.00



Cust Item ID:

Required Date: 11/16/2010 Req'd Qty: 5.00

Customer:

Reference:

Run Start



Approvals:

Process Plan:

[Signature]

Date: 10-11-03

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2126

Rev C

100

0.00



Small Fab

Packaging

Memo

0.00

Packaging

Cut as per dwg 2126

SB 10/11/17 (S)

110

0.00



~~QC~~ Inspect dimensions to drawing

QC

als
S

Memo

0.00

Quality Control

SB 10/11/17

(S)

120

0.00



Identify as per dwg & Stock Location: *405*

Packaging

Memo

0.00

Packaging

SB 10/11/16 (S)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63475

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Page 2

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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

ck 10/11/17 [Signature]

M 10-11-17
(5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Wednesday, November 03, 2010 10:02:49 AM

Page 1

Work Order ID: 63475



Parent Item: D2126-0903



Parent Item Name: Seal

Start Date: 11/2/2010

Required Date: 11/16/2010

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A 10.11.02 as per revC DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2126		Manufactured	No			100	f	201.6234	7.525	37.625			
-------	--	--------------	----	--	--	-----	---	----------	-------	--------	--	--	--



Seal



Epo 11/16/17

Location

Loc Qty

Loc Code

ST405

201.6234211

48285

22.0884211

57106

179.535

37.625

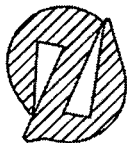
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries



1:1 SCALE
DETAIL

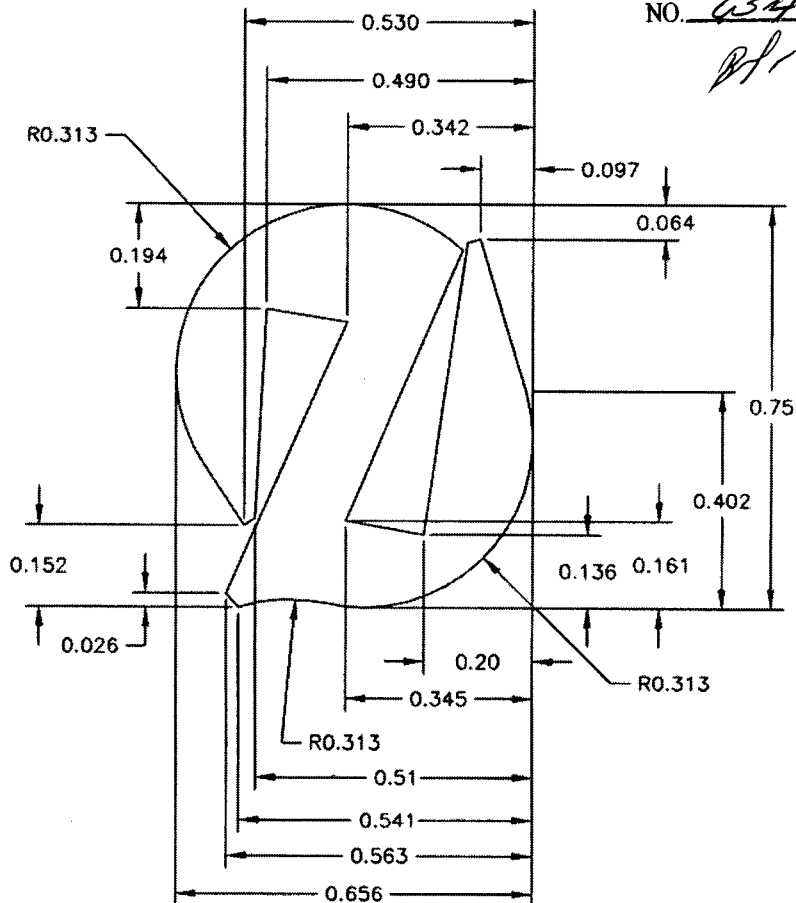
D2126-XXXX LOCKING SEAL

LENGTH

EG: 87.5" LONG: D2126-0875
10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER
ITEM NUMBER 110750004
PER DIE NUMBER 631



NOTES:

MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR
ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 63475
10-1103

RELEASED
99.03.15 KE

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD
KE	KE	HAMKESBURY, ONTARIO, CANADA
CHECKED <i>KE</i>	APPROVED <i>KE</i>	DRAWING NO. D2126
DATE 99.03.15		SHEET 1 OF 1
		SCALE 3:1
		TITLE LOCKING SEAL
A	92.03.16	NEW ISSUE
B	98.12.01	REDRAWN; ADD PATTERN
C	99.03.15	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS

W/O:		WORK ORDER CHANGES					
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